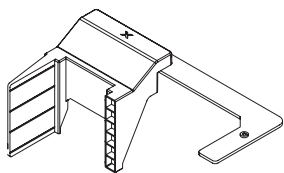# xTOOL

xTool Rotary Attachment 3 for xTool P2 and xTool P2S

Safety tips

The product contains small parts. Keep it away from children to prevent accidental ingestion.
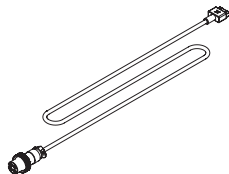
Operation guide

This manual provides instructions on how to use the limit piece, thumb screw, and aviation connector cable to install xTool Rotary Attachment 3 (referred to as "xTool RA3") onto xTool P2S. The installation method for xTool RA3 onto xTool P2 is similar.
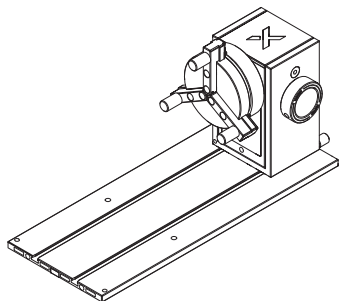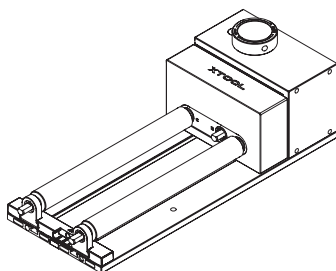

Limit piece

Thumb screw

Aviation connector cable

> 💡 Please first refer to the **Quick Start Guide** for xTool RA3 and follow the steps outlined in it to install xTool RA3 in either the jaw chuck mode or the roller mode, based on your needs.
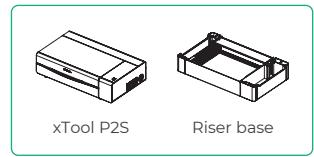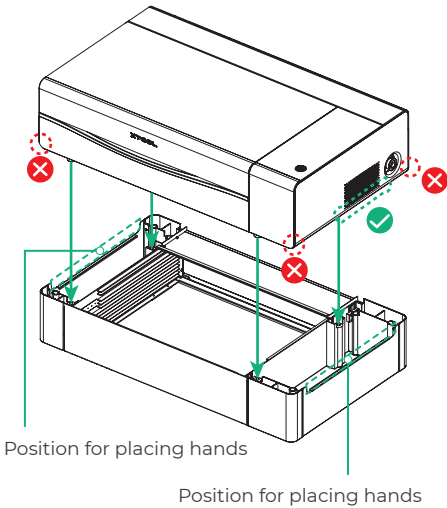
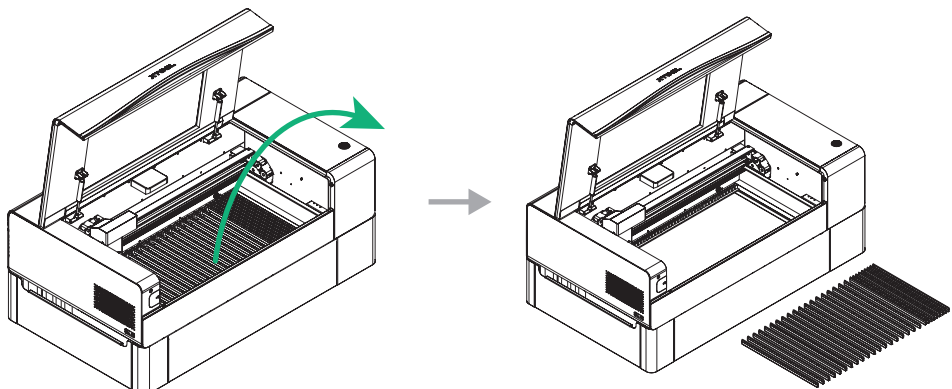

Jaw chuck mode

Roller mode

The following is a detailed guide on how to install xTool RA3 in xTool P2S.

1 **Place xTool P2S on the riser base.**

xTool P2S   Riser base

Position for placing hands
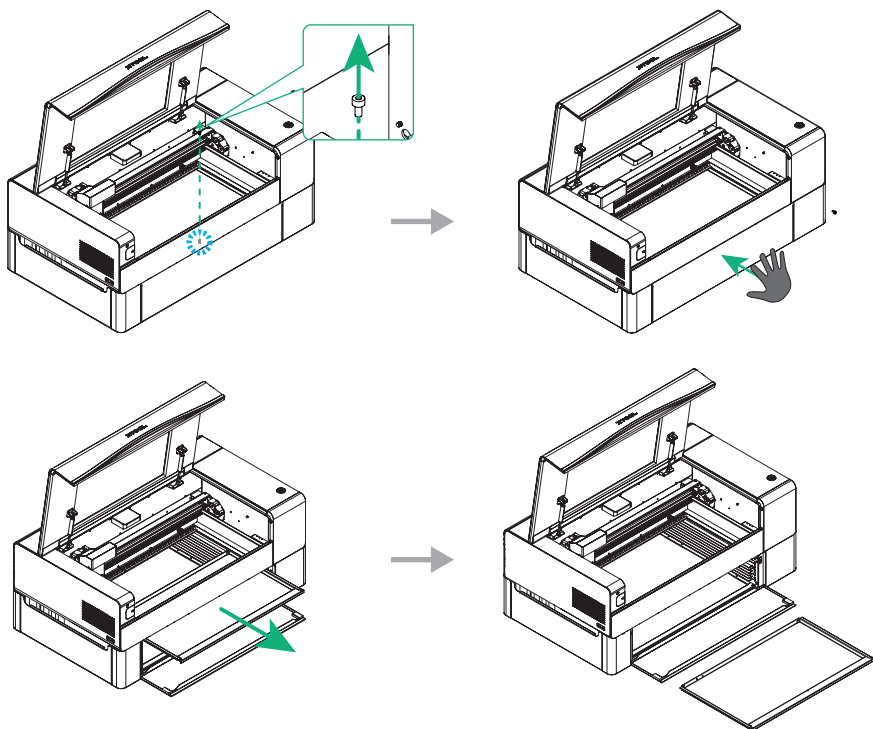
Position for placing hands

⚠️ The riser base features hand relief recesses on both the left and right sides. To place xTool P2S on the riser base, ensure that at least two people lift the machine. Always grip the sides, not the corners, to prevent hand injuries.
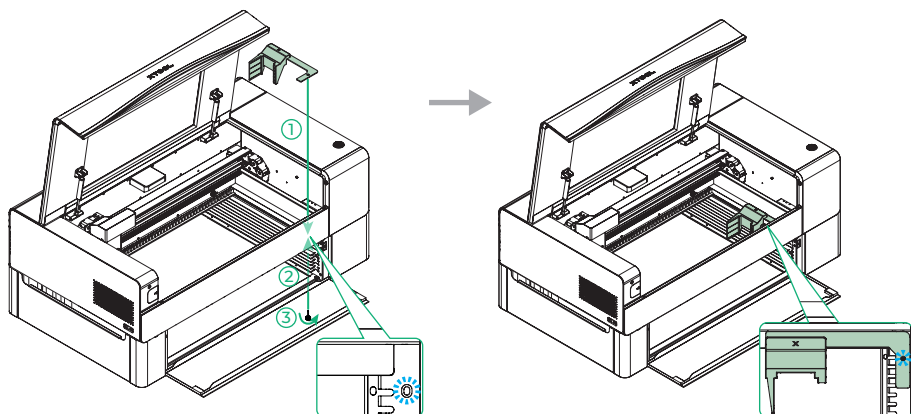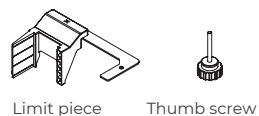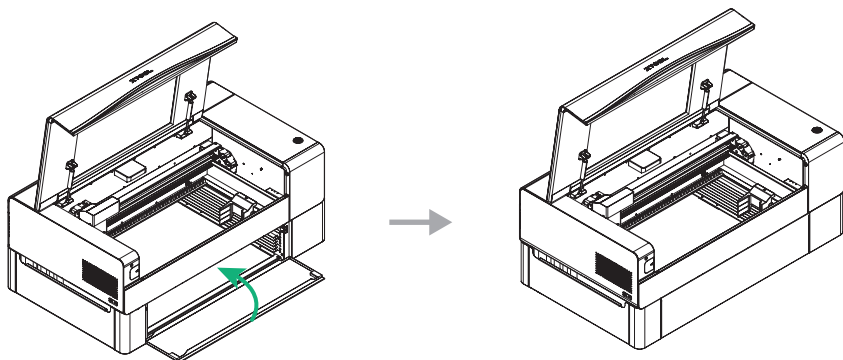
2 **Remove the slats.**

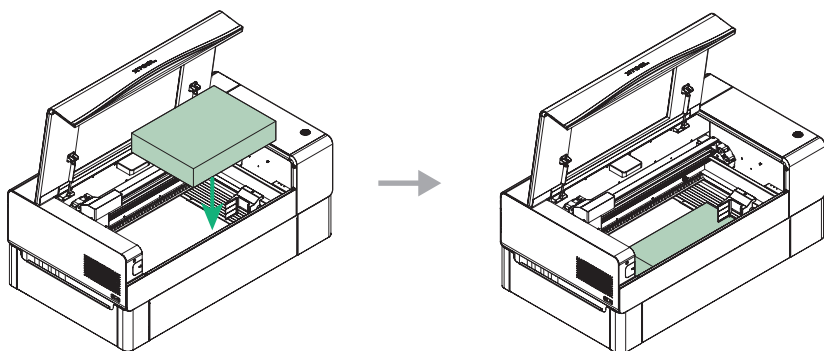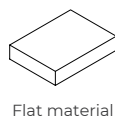**3** Remove the screw securing the baseplate, open the door panel, and then take out the baseplate.

4 Use the thumb screw to install and secure the limit piece to the designated position on xTool P2S.
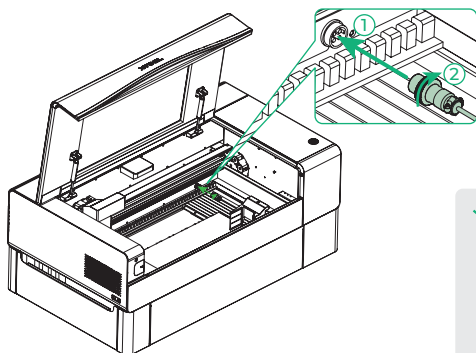
Limit piece   Thumb screw

5 Close the door panel.

6 Place a wooden board or other flat materials inside xTool P2S to raise xTool RA3 to an appropriate height.

Flat material

7 **Insert the aviation connector into the extension port of xTool P2S and secure it by rotating the collar clockwise.**

Aviation connector cable
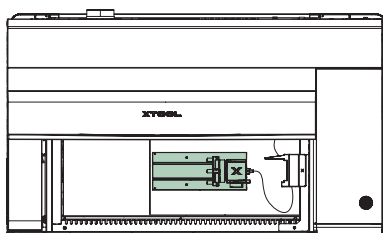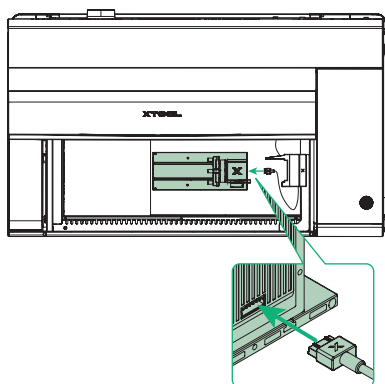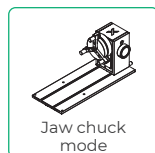
① ②

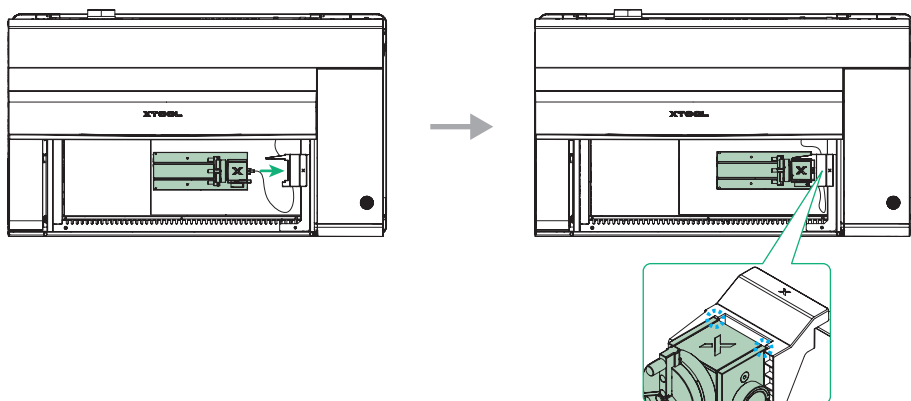💡 **Align the highlighted parts.**

Extension port

Aviation connector cable

8 **Place xTool RA3 on the flat material, then insert the other end of the aviation connector cable into the port on the back of the power module of xTool RA3. The following illustrations use the jaw chuck mode of xTool RA3 as an example.**

Jaw chuck mode

9 Secure xTool RA3 to the limit piece.

💡 The method for securing xTool RA3 in roller mode is shown in the illustrations below.

Roller mode