

XTOOL | F2 Ultra UV

Quick Start Guide



Contents

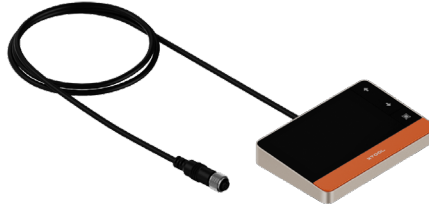
List of items	01
Meet xTool F2 Ultra UV	02
Install xTool F2 Ultra UV	04
Use xTool F2 Ultra UV	06
Use accessories	09
Maintenance	10

* The English version is the original instructions verified by the manufacturer.

List of items



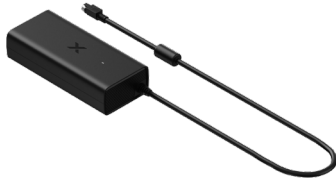
xTool F2 Ultra UV



Touchscreen controller



Pipe



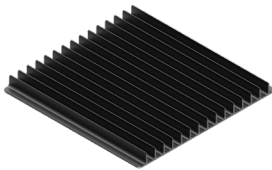
Power adapter



Power cable



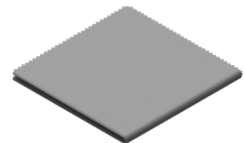
USB cable



Slatted panel



L-shaped positioning piece



Lint-free cloth



Screwdriver 2.5 mm



Material pack



Quick Start Guide



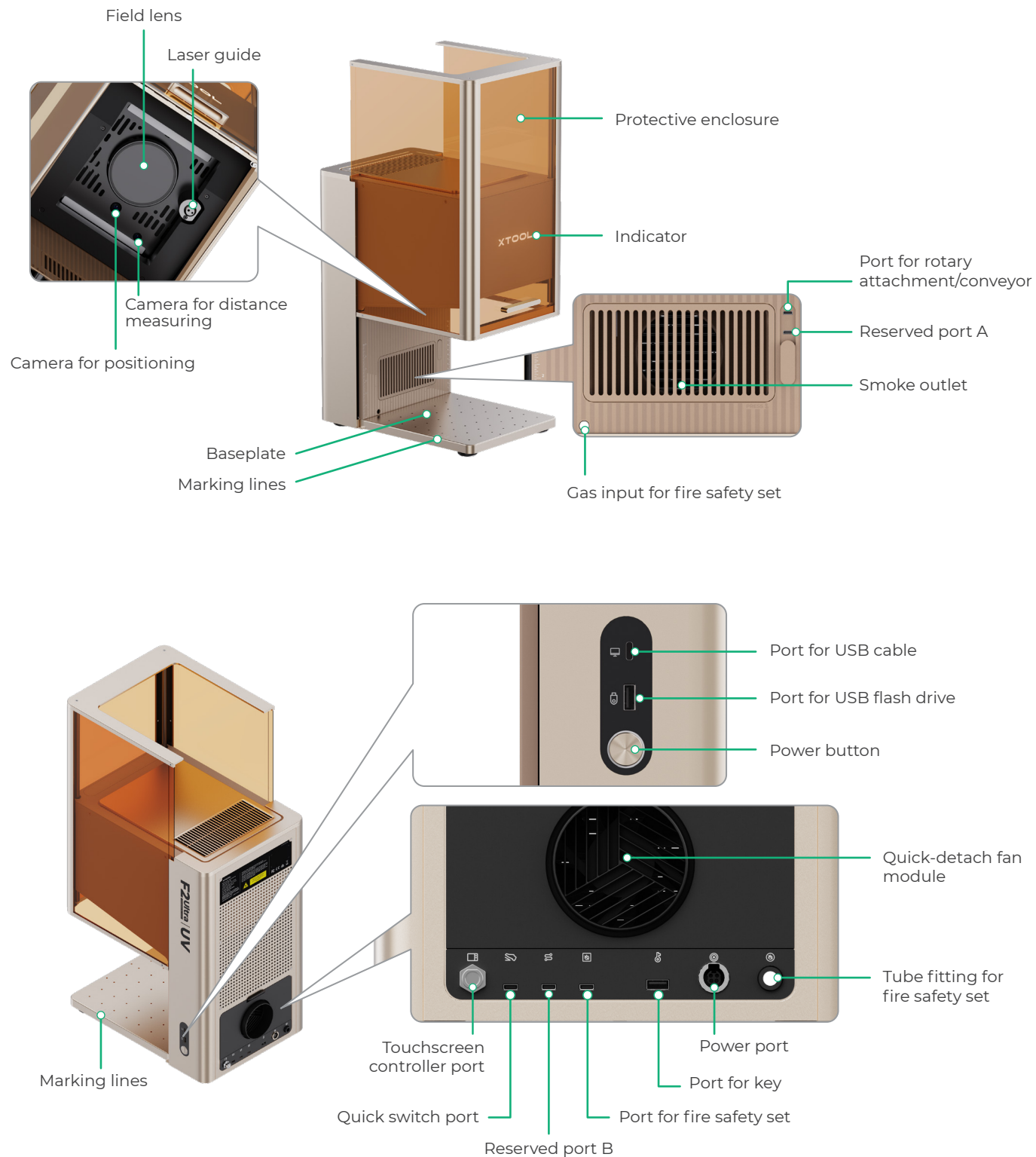
Safety Instructions



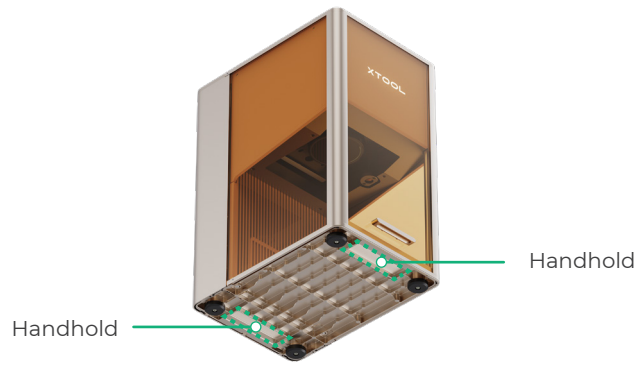
The power cable may vary according to kits. The illustration is for reference only.

Meet xTool F2 Ultra UV

Product structure

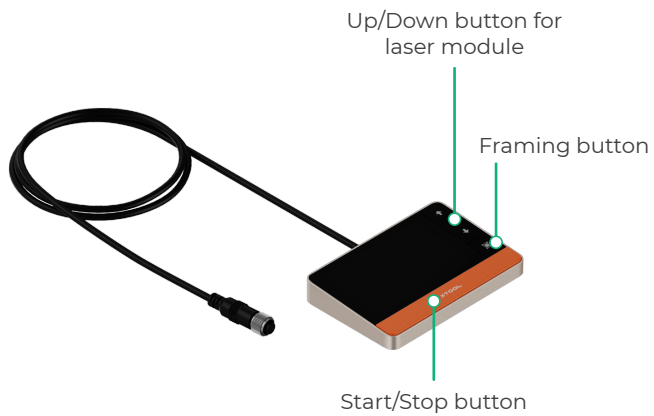


Reserved port A and reserved port B function differently and can not be used interchangeably.



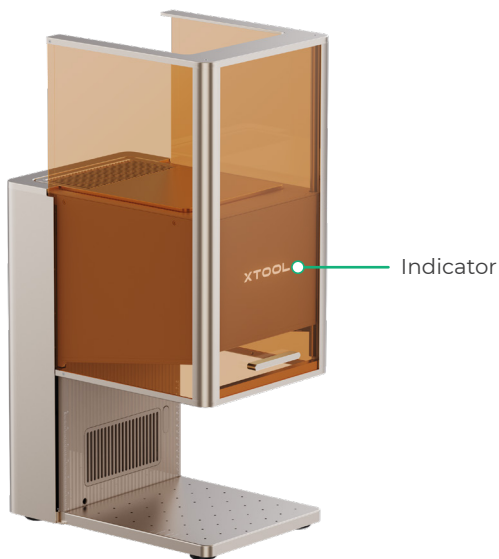
By gripping on the handholds, you can easily move the machine.

Touchscreen controller



- **Up/Down button for laser module:** Lifts or lowers the laser module during manual focusing.
- **Framing button:** Press it once to start or stop framing.
- **Start/Stop button:** Press it once to start or stop material processing; press it twice consecutively to repeat the last processing task.

Common machine states and indicator display



Indicator display		Machine state
XTOOL	Solid on	Powered on
-XTOOL-	Blinking slowly	Processing
-XTOOL-	Blinking rapidly	Setting network / Upgrading firmware
XTOOL	Going off	Sleeping / Powered off

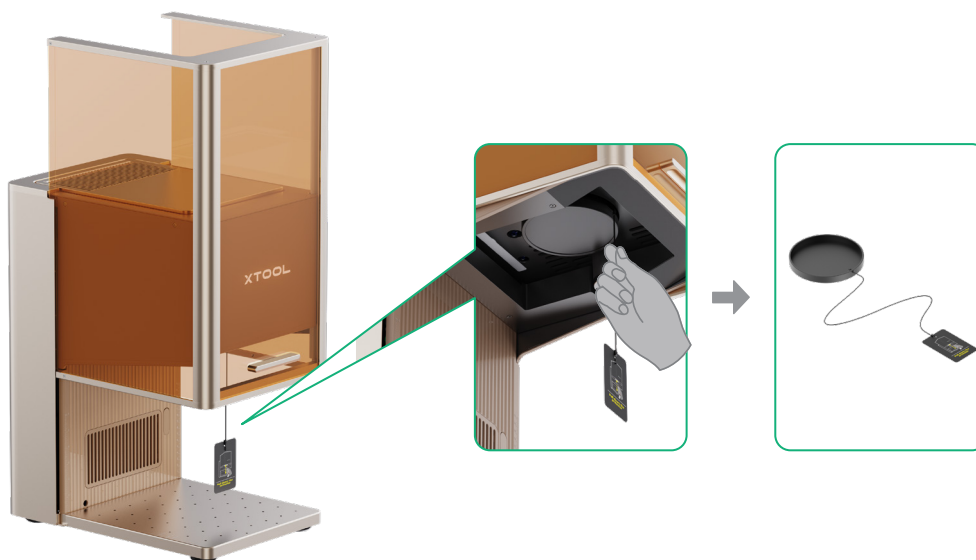
Specifications

Product name	xTool F2 Ultra UV
Model	MXF-K007-001
Internal working area	200 mm × 200 mm
Voltage	110 V / 220 V
Size (W × D × H)	294 mm × 429 mm × 520 mm

Working laser	5 W UV laser
Working laser wavelength	355 ± 5 nm
Maximum processing speed	15,000 mm/s
Connection mode	Wi-Fi, USB, IP
/	/

Install xTool F2 Ultra UV

- 1 Detach the field lens protector.



Ensure that the protector is removed every time before you use the machine. If you won't use the machine for a long period of time, you can install the protector back to prevent the field lens from getting dusty.

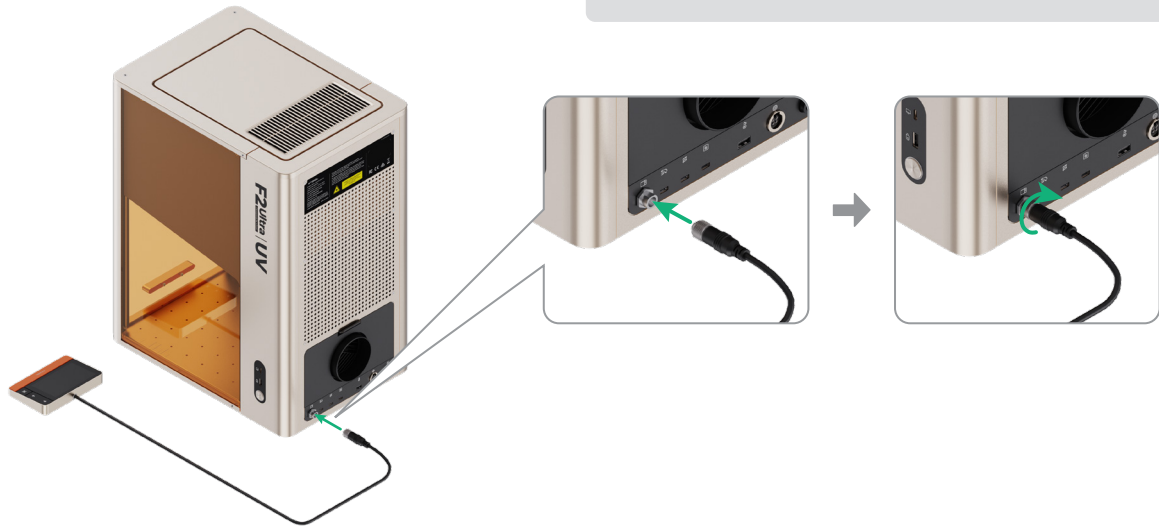
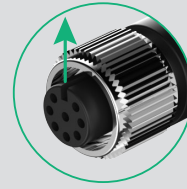
2 Connect the touchscreen controller.



Touchscreen controller



Ensure that the side with the notch faces upward.



3 Connect to a power supply.



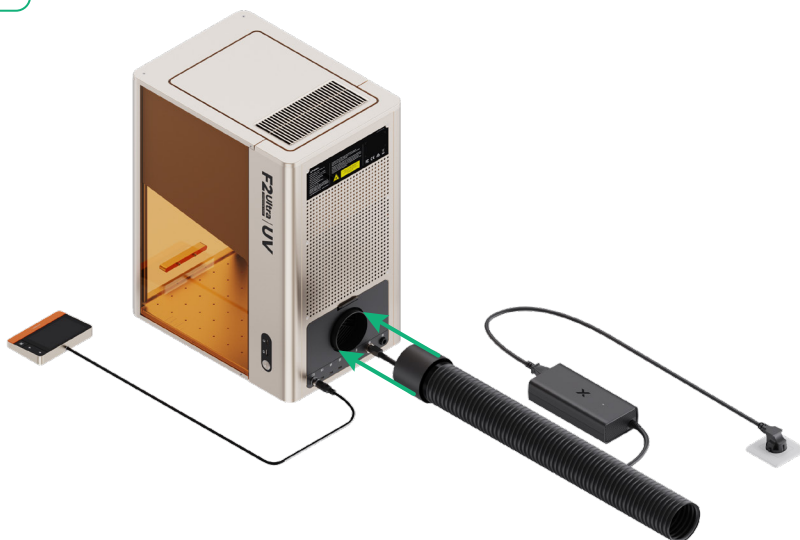
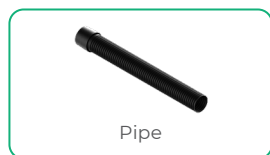
Power adapter



Power cable



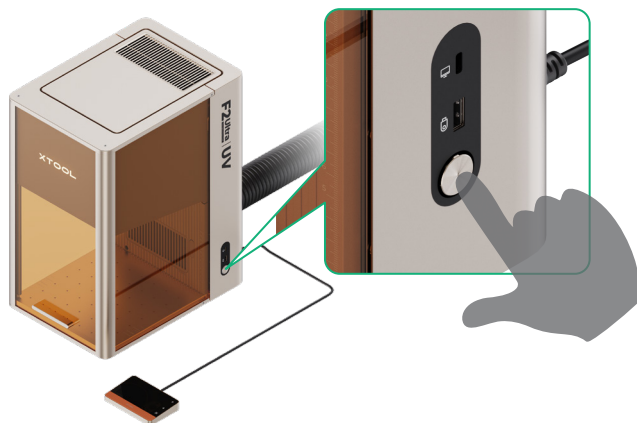
4 Install the pipe.



Use xTool F2 Ultra UV

Power on

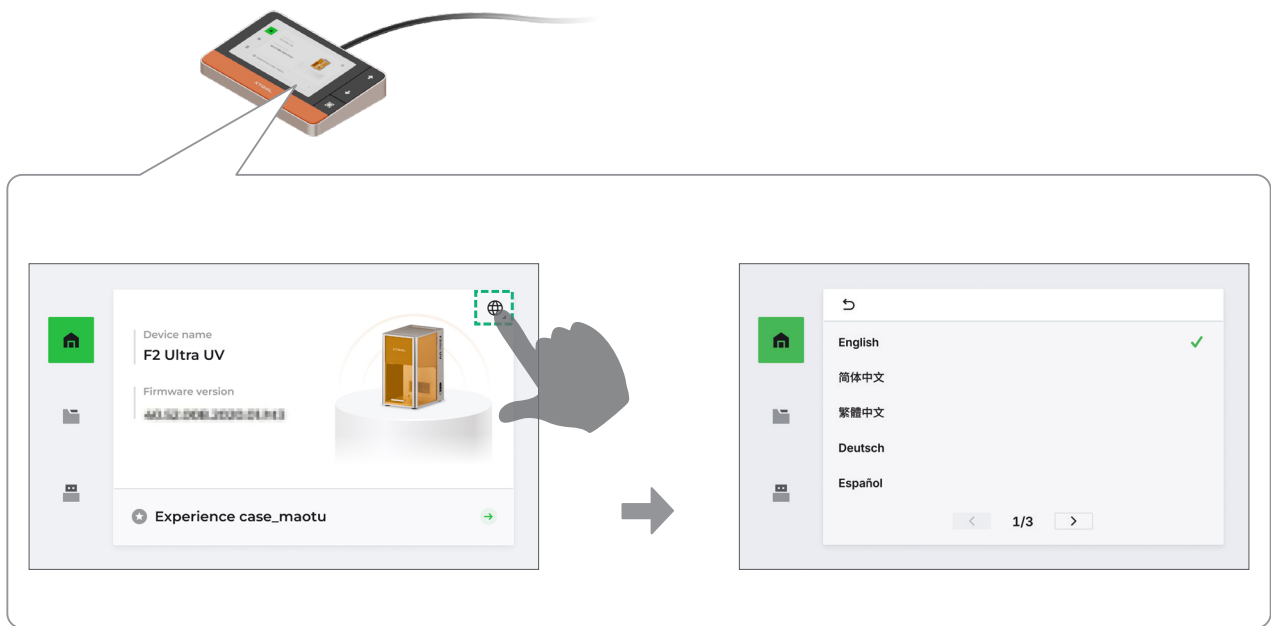
Press the power button to turn on xTool F2 Ultra UV.



To extend the machine's lifespan, run it at least once every three months.

Set the language

Set the UI language on the touchscreen controller.



Operate xTool F2 Ultra UV with the software

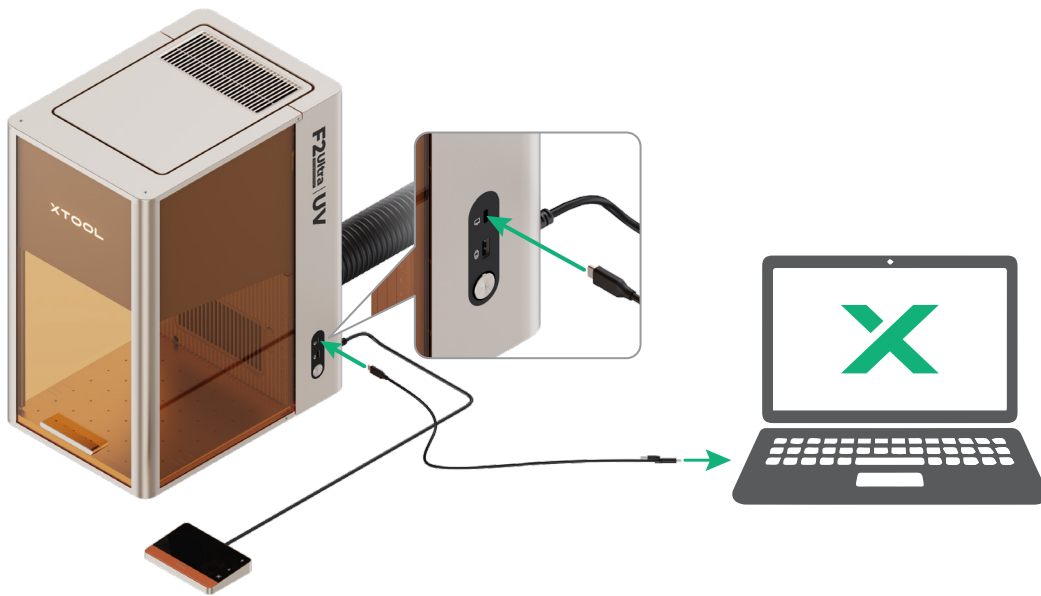
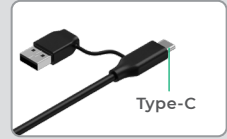
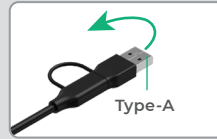
(1) Visit s.xtool.com/software to download and install the software developed by xTool.



(2) Use the USB cable to connect xTool F2 Ultra UV to your computer, and then connect xTool F2 Ultra UV in the software.



The other end of the USB cable can be connected to a USB Type-A or Type-C port. Choose between the connectors based on your needs.



For details about how to use the software to operate xTool F2 Ultra UV to process materials, scan the QR code or visit the link.

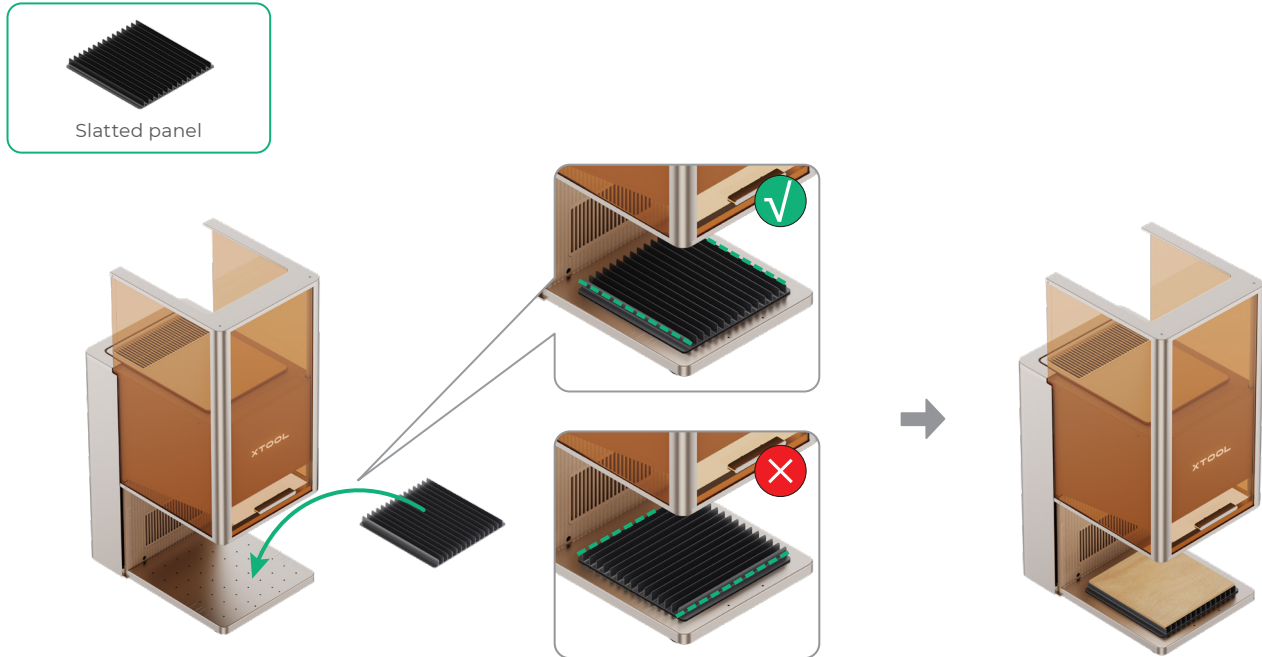


support.xtool.com/product/70

Use accessories

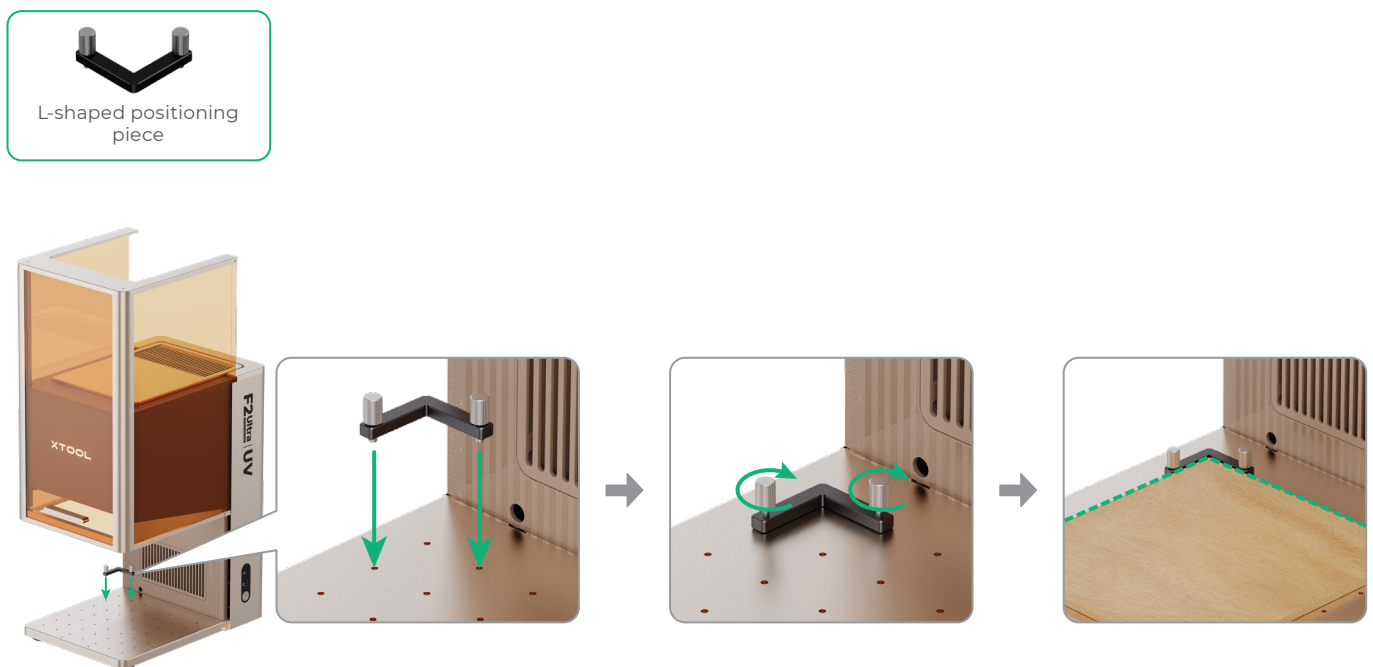
Slatted panel

To cut a material, you are advised to use the slatted panel. It helps reduce burn marks and protects the baseplate during material processing.



L-shaped positioning piece

You can use the L-shaped positioning piece for batch processing. It helps you place materials in the same position for each processing task.



Maintenance



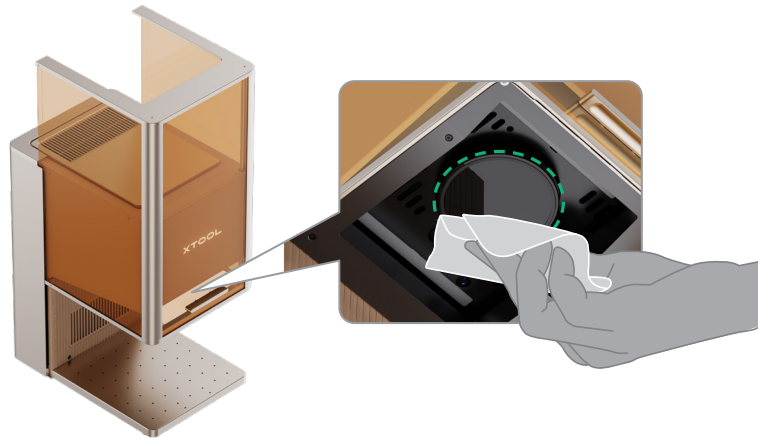
Disconnect power before maintaining the product.

Clean the field lens

When laser power attenuation occurs, for example, engraved patterns are shallow or materials can't be cut as expected, the field lens may get dirty. Clean it with the lint-free cloth moistened with alcohol.



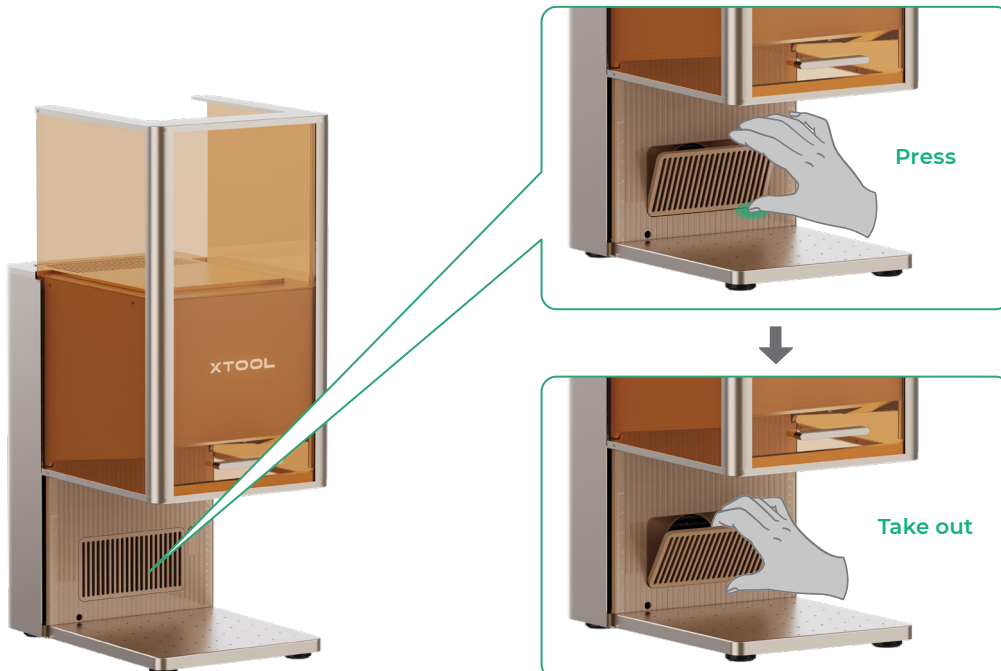
Lint-free cloth



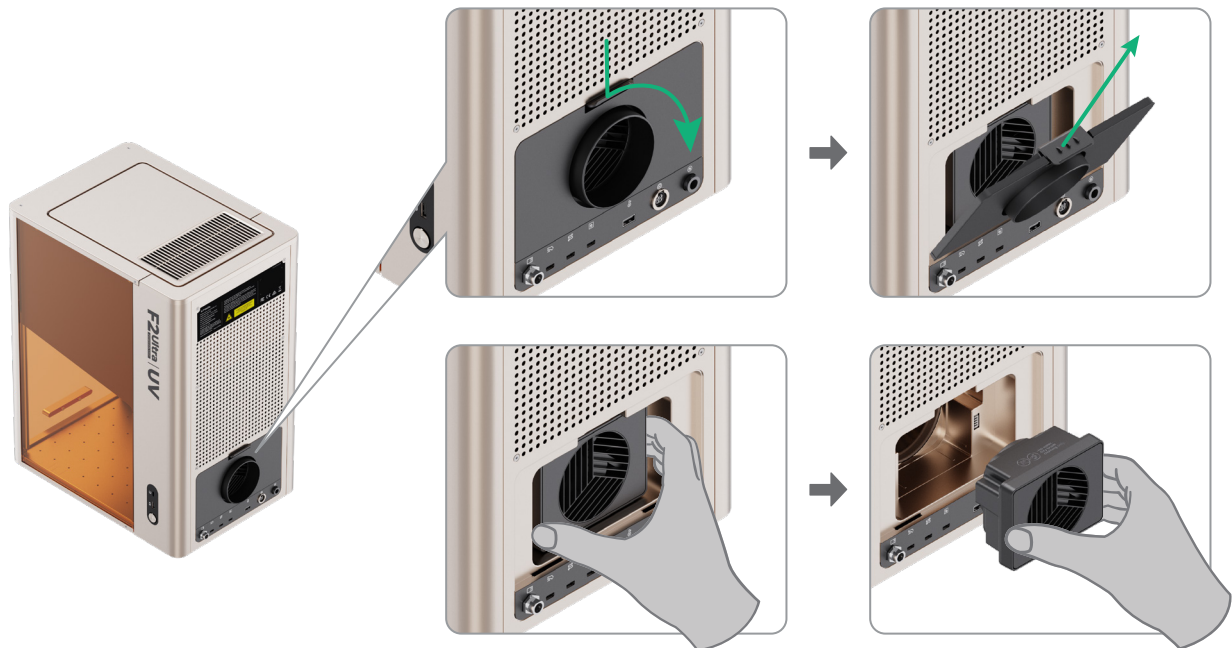
Clean the fan module

When smoke runs out of the protective enclosure, the fan module may be blocked by dust. Clean it to ensure proper smoke exhausting.

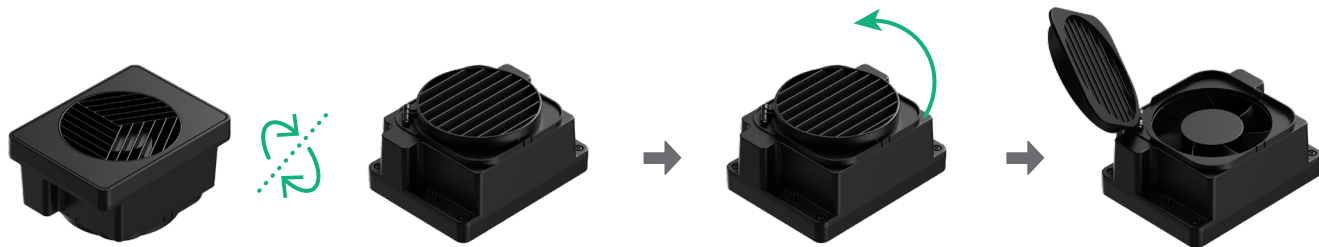
(1) Remove the magnetic fan guard from the smoke outlet.



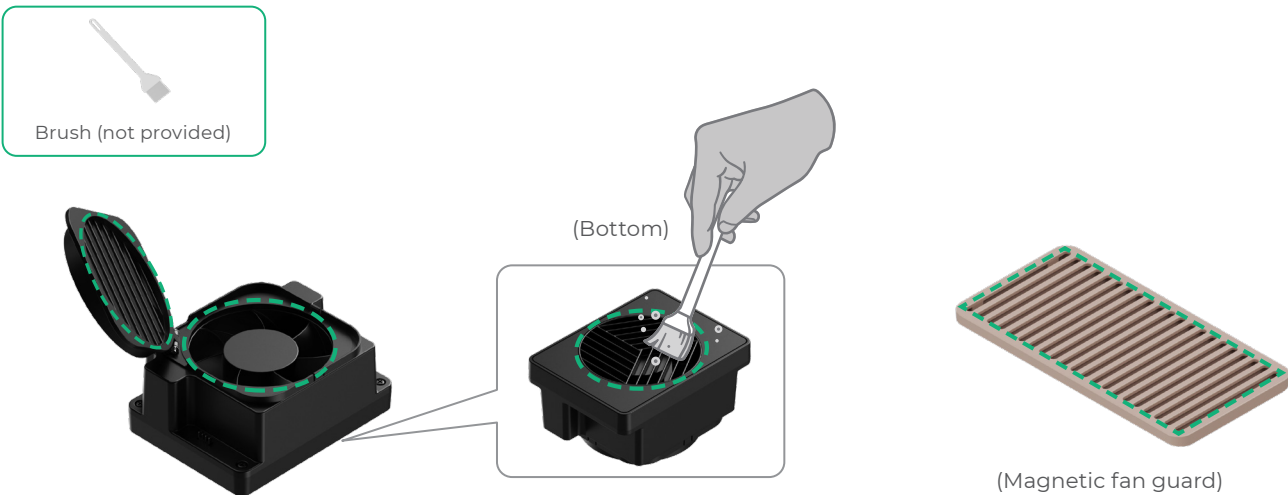
(2) Open the cover, and then take out the fan module.



(3) Open the cover to access the fan.



(4) Use a brush or other tools to clean the fan module and the magnetic fan guard. Then, install them back to the main unit.



⚠ Do not rinse or immerse the fan module in water, as it may damage the circuit.

XTOOL