

XTOOL | Dual Station

Quick Start Guide



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Statement

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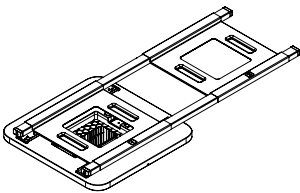
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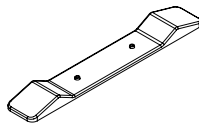
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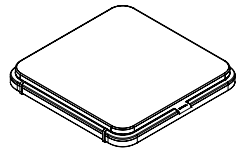
List of items



Dual Station base



Stabilizing stand



Heat Press Module



Thumb screw 1



Thumb screw 2



Quick Start Guide

Introduction

xTool Dual Station is intended for use only with xTool WonderPress. It supports two Heat Press Modules, one for heat pressing and the other for processing preparation, which improves efficiency for batch production.

Before use, read and follow the **Safety Instructions** and **Quick Start Guide** of xTool WonderPress.

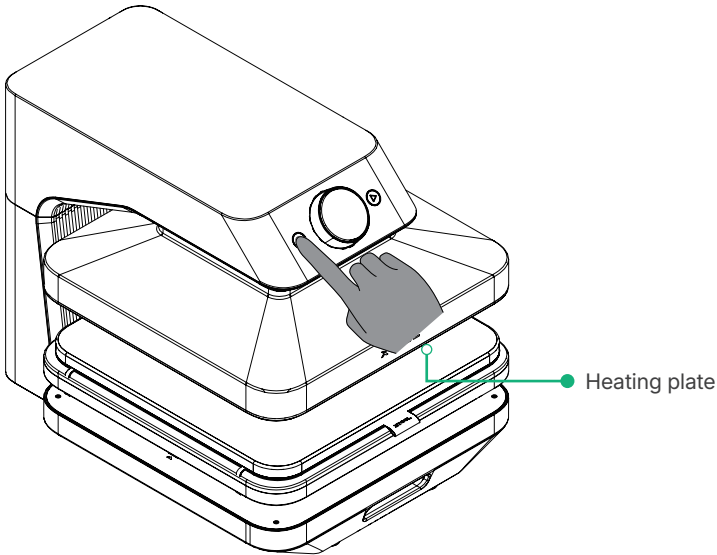
Install the Dual Station

1 Turn off xTool WonderPress and wait for the heating plate to cool down

Press the power button on the heat press machine to turn it off. Wait until the heating plate has cooled down before proceeding.

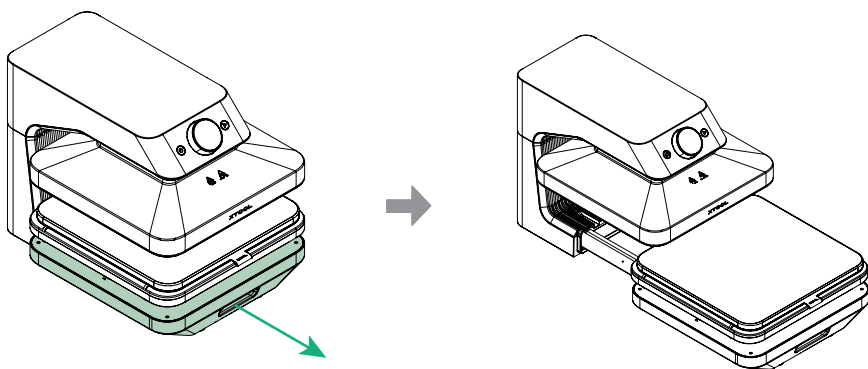


xTool WonderPress
(sold separately)

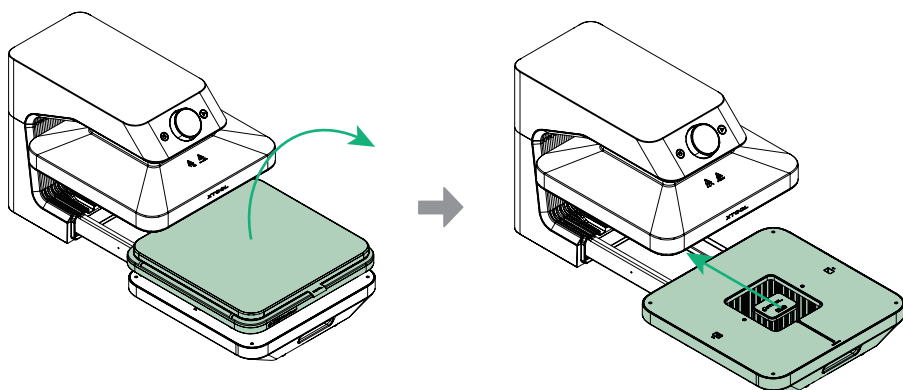


2 Remove the currently installed module

(1) Pull out the base by the handle.

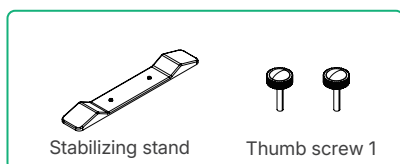


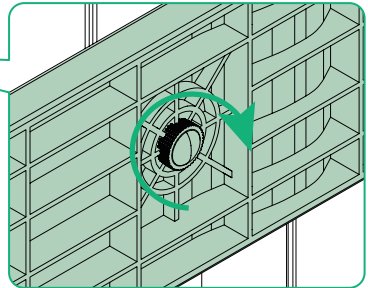
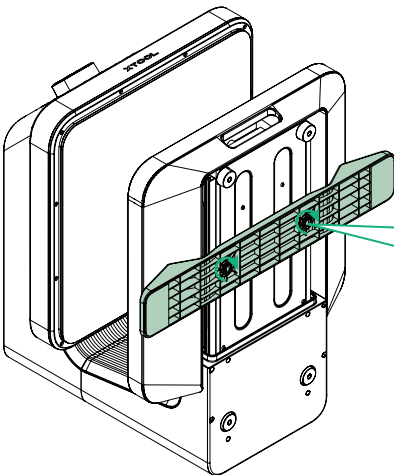
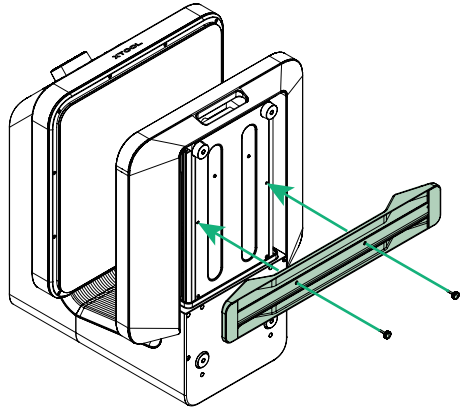
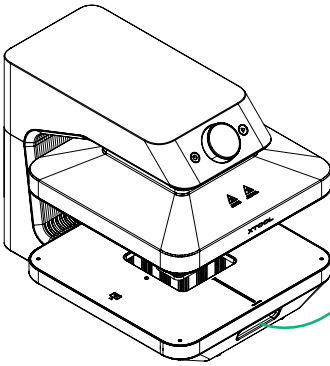
(2) Remove the currently installed module, then push the base back.



3 Install the stabilizing stand

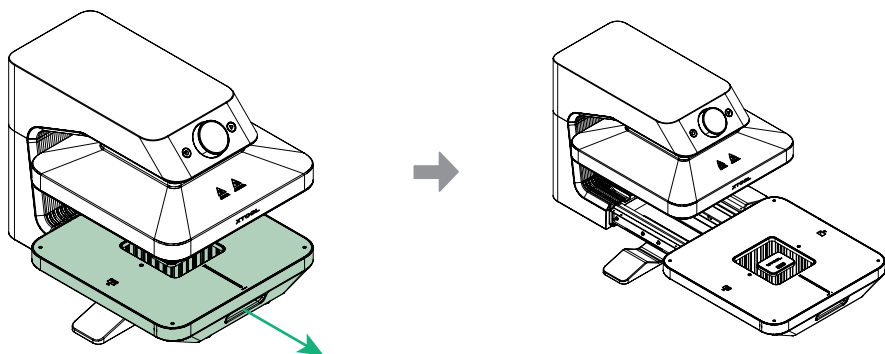
Rotate the heat press by 90°, then install the stabilizing stand on its bottom.



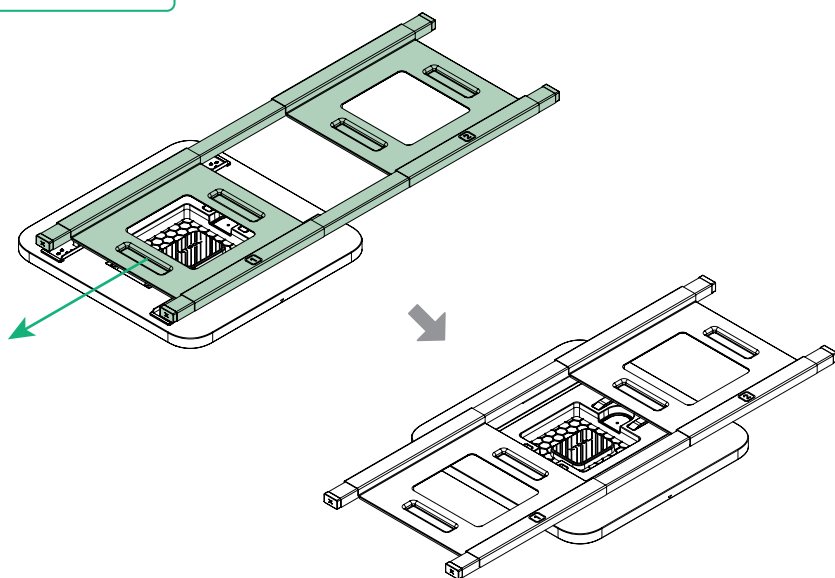
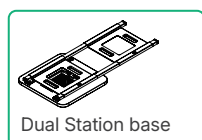


4 Install the Dual Station base

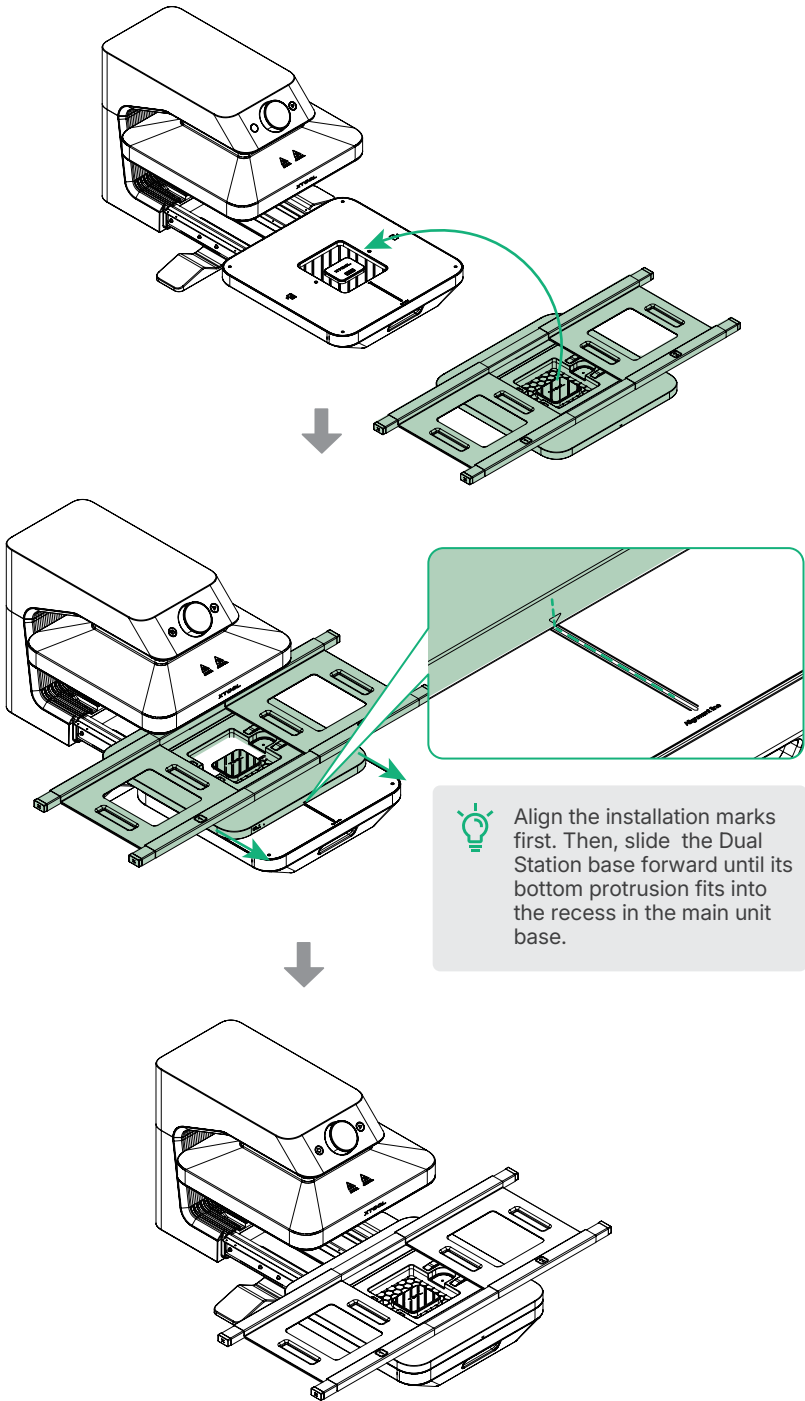
(1) Pull out the base by the handle.



(2) Move the sliding rail to the middle.



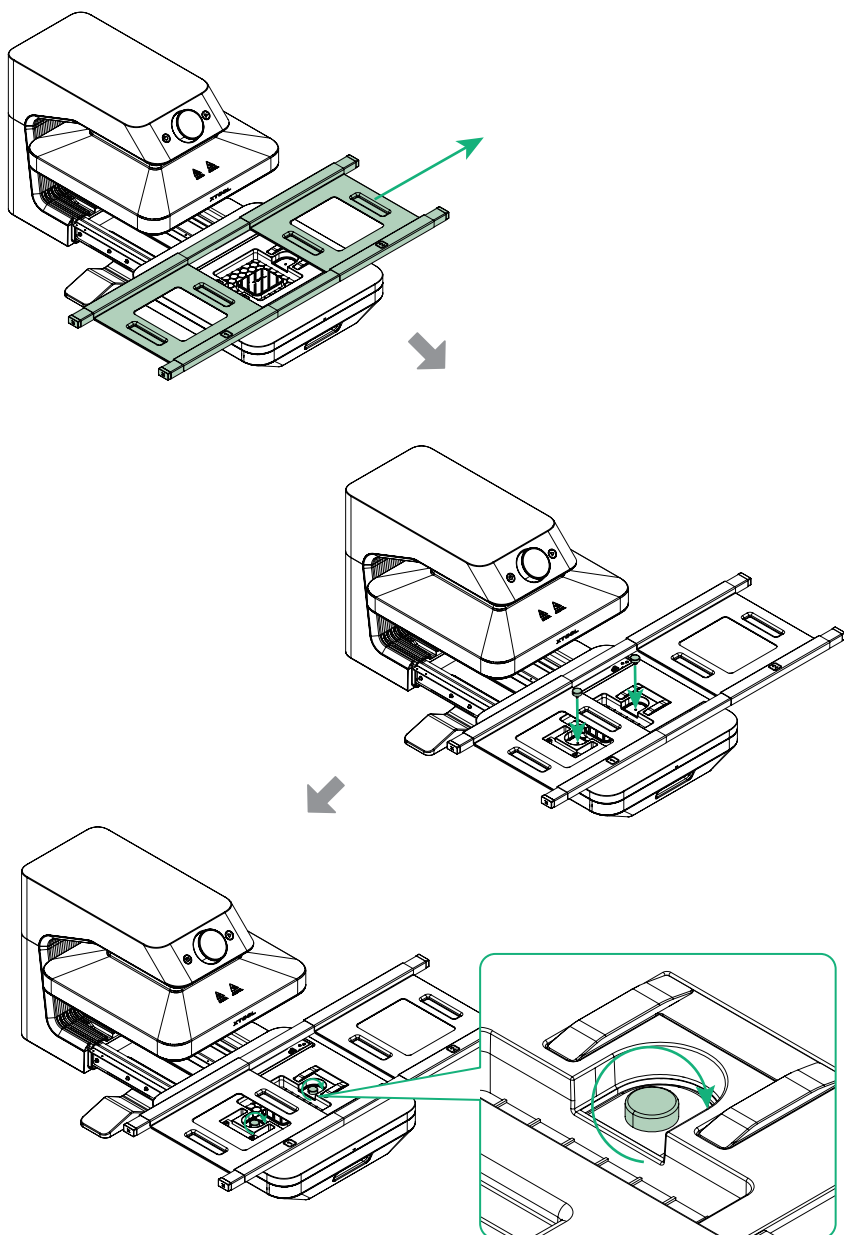
(3) Place the Dual Station base into the base of the main unit.



(4) Adjust the position of the sliding rail to expose the two screw holes, then tighten the screws to secure the Dual Station base.



Thumb screw 2



5 Install the Heat Press Modules

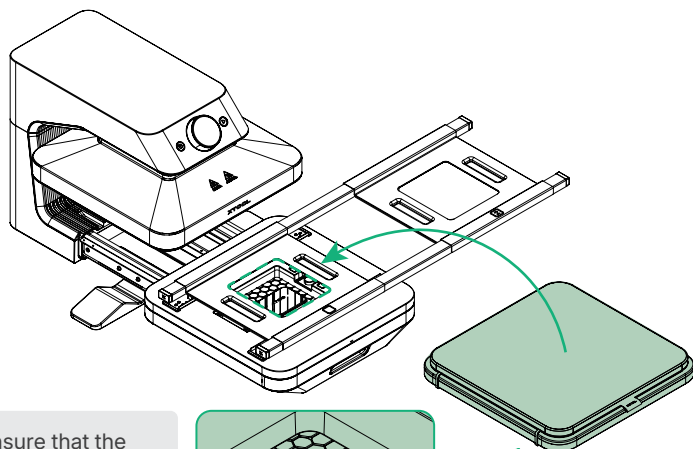
Place a Heat Press Module into each of the two stations on the Dual Station base.



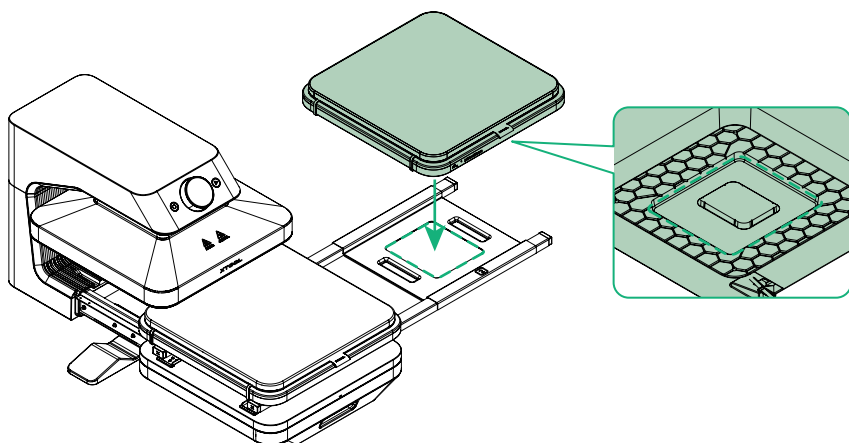
Heat Press Module
(included in the package
of xTool WonderPress)

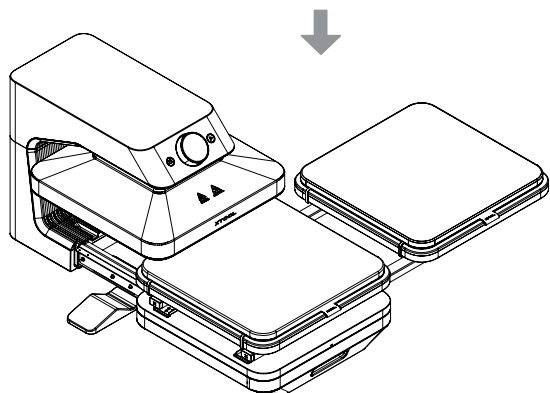


Heat Press Module
(included in the package
of xTool Dual Station)



Ensure that the
protrusion on the
bottom of the
module fits into
the recess of the
station.





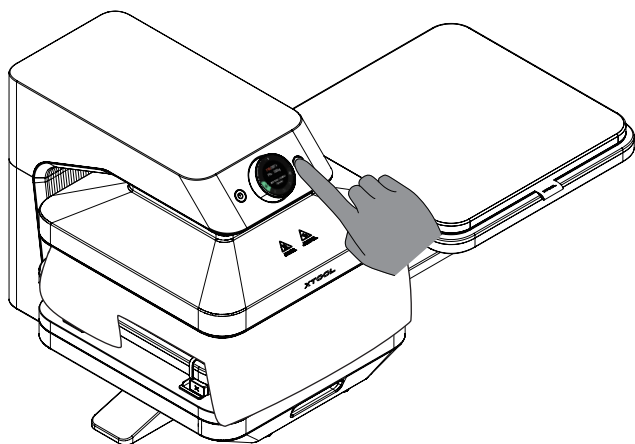
Use the Dual Station

1 Start heat pressing on one station

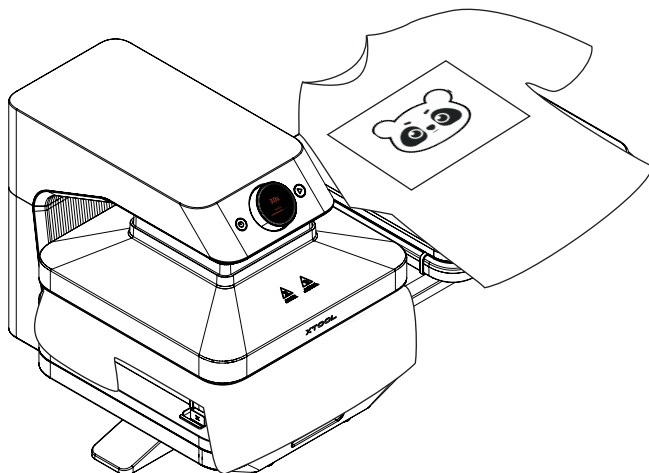


■ For detailed instructions on heat pressing, please refer to the **Quick Start Guide** for xTool WonderPress.

■ The Dual Station does not support auto mode. You need to press the **start/stop** button to begin processing.

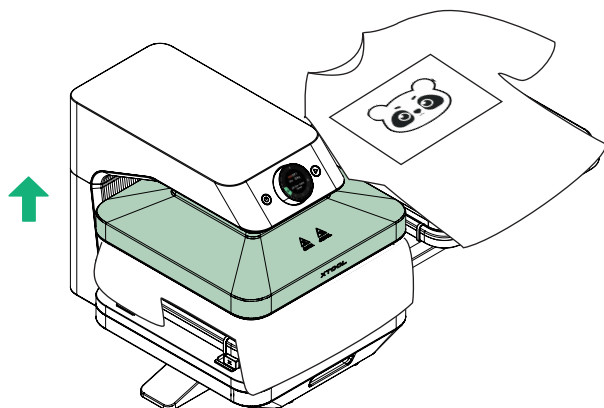


2 Prepare the next task on the other station

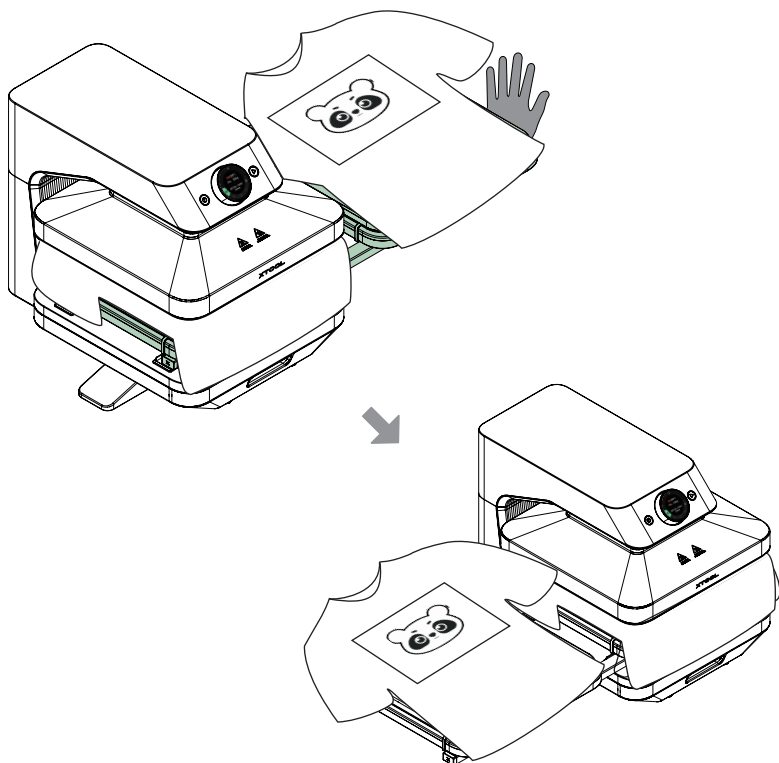


3 Switch stations and continue the next processing task

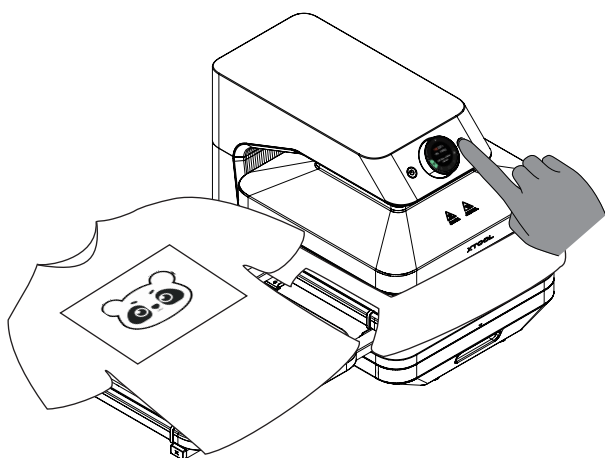
(1) When the previous station finishes processing, the heating plate will rise automatically.



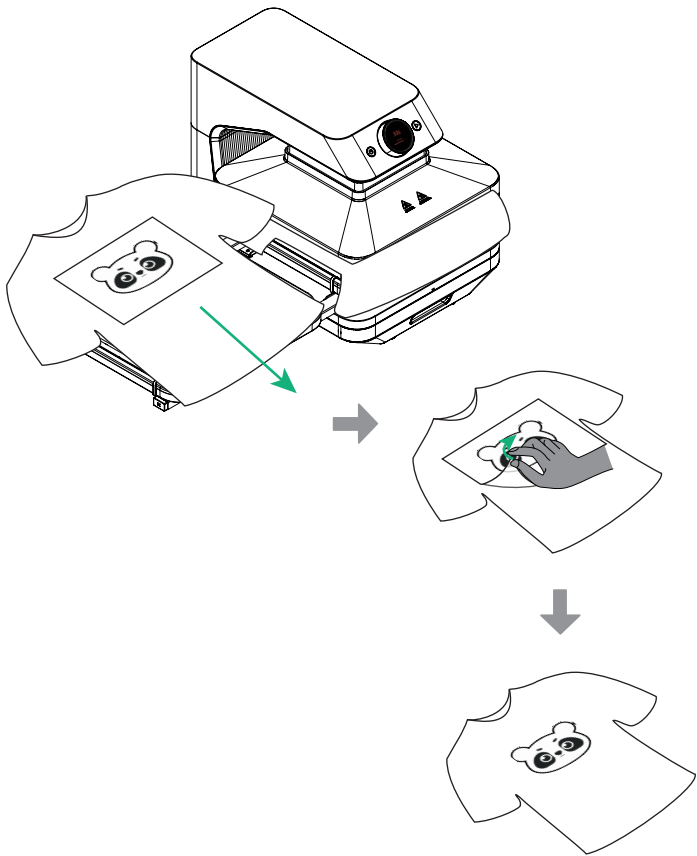
(2) Push the sliding rail to move the other station directly under the heating plate.



(3) Press the **start/stop** button to begin processing the next garment.



(4) Remove the processed garment, then peel off the DTF film after it cools down.



To continue processing more garments, repeat the steps above to prepare the garment, switch stations, and start processing.

XTOOL